

Work Order ID 57052

March 18, 2010 10:49:36 AM



Page 1

Item ID: D2579

Accept



Setup Start



Revision ID:

Stop



Item Name: Crossbolt Spacer

Start Date: 18/03/2010 Start Qty: 160.00



Cust Item ID:

Required Date: 18/03/2010 Req'd Qty: 160.00



Customer:

Reference:

10-03-18

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2579

Rev E

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

SA 10/03/28

217

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/03/28

217

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

B.A 10/03/28

217

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

(x217)

BE

10/03/29

130

0.00



Packaging

Identify as per dwg & Stock Location: LG

Memo

0.00

Packaging

(x217)

BE

10/03/29

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/03/30

BS 10-3-29

(217)

Picklist Print

March 18, 2010 10:49:35 AM

Page 1

Work Order ID: 57052

Parent Item: D2579

Parent Item Name: Crossbolt Spacer

Comments: IPP E 02.06.17 Now turned on Cobra NG
IPP F 07.07.06 rev E dwg EC

Start Date: 18/03/2010

Required Date: 18/03/2010

Start Qty: 160.00

Required Qty: 160.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	115.9000	60.3453			



6061-T6 RD Tube .500 x.058W

28' left

Warehouse Loc Qty Loc Code

Location

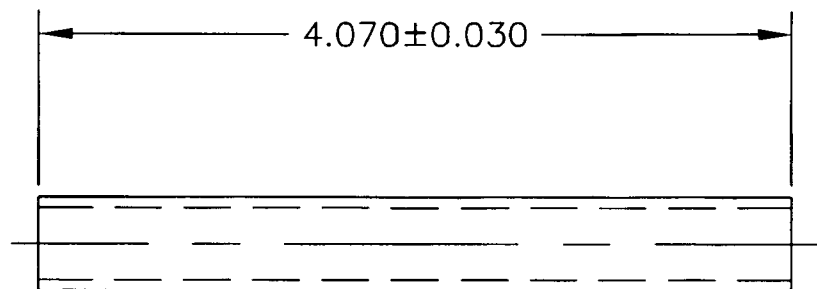
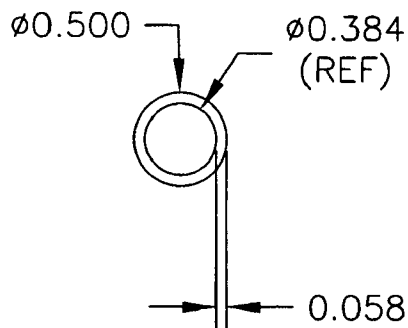
Main Warehouse

MAT014	115.9
110335	0.6
111757	11.61
112652	53.69
112800	50

24' left 5/10/03/28

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 *[Signature]**w/057052***D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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